

**WHAT IS CLAIMED IS:**

*Sub  
AS*

*web  
structure*

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1. A method of cutting a laminated web structure comprising the steps of:
  - (a) engaging a first side of the laminated web with a first crack initiator having a high rake angle, the first crack initiator extending from a first cutter base having a low rake angle, the laminated web including at least a support web, and an upper layer, the upper layer being thinner than the support web, the upper layer being located at the first side of the laminated web structure; simultaneously engaging a second side of the laminated web with a second cutter;
  - (b) generating a first crack in the first side of the laminated web with the first crack initiator completely through the upper layer;
  - (c) engaging the laminated web with the cutter base of the first cutter; and
  - (d) further propagating the first crack using the first cutter base while disengaging the first crack initiator of the first cutter.
2. A method as recited in claim 1 further comprising the step of:  
propagating the crack through to the second side of the laminated web.
3. A method as recited in claim 1 further comprising the steps of:
  - (a) generating a second crack in the second side of the web with the second cutter; and
  - (b) propagating the first crack to intersect with the second crack.
4. A method as recited in claim 1 wherein:  
the second cutter includes a second crack initiator.
5. A method as recited in claim 1 wherein:

the first crack initiator has a height that is greater than a thickness of the upper layer on the first side of the laminated web structure and is at least 5 microns.

6. A method as recited in claim 1 wherein:

the high rake angle of the first crack initiator is in the range of from about 45° to about 70°.

7. A method as recited in claim 6 wherein:

the low rake angle of the first cutter is at least about 15° less the high rake angle of the first crack initiator.

8. A method as recited in claim 4 wherein:

the second crack initiator has a high rake angle in the range of from about 45° to about 70°.

9. A method as recited in claim 6 wherein:

the first crack initiator has a relief angle of not more than about 30°.

10. A method as recited in claim 7 wherein:

the first cutter base has a relief angle of not more than about 30°.

11. A method as recited in claim 3 wherein:

the first crack initiator includes a relief edge that is either straight or curved.

12. A method as recited in claim 1 wherein:

the first cutter base has a rake edge that is either straight or curved.

13. A method as recited in claim 12 wherein:

the first cutter base has a relief edge that is either straight or curved.

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14. A method as recited in claim 1 wherein:  
the laminated web structure includes at least one additional layer residing  
between the support web and the upper layer.

15. A method as recited in claim 1 wherein:  
the laminated web structure is an imaging element and the upper layer is a  
protective layer.

16. A method as recited in claim 1 wherein:  
the laminated web structure is an imaging element and the upper layer is a  
polymeric material.

17. A method as recited in claim 16 wherein:  
the polymeric material is coated onto the support web or onto an  
intermediate layer.

18. A method as recited in claim 16 wherein:  
the polymeric material is a separate web laminated onto the support web or  
onto an intermediate layer.

19. A method as recited in claim 1 wherein:  
the upper layer is a laminate is polyethylene, polypropylene, or  
polystyrene, or a blend thereof, or a copolymer thereof.

web  
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